



SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Version 1
Print Date 01.09.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Benzyl benzoate EMPROVE® EXPERT Ph
Eur,BP,JP,USP

Product Number : BB879
Brand : 6Science
Index-No. : 607-085-00-9
REACH No. : 01-2119976371-33-XXXXX
CAS-No. : 120-51-4

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Pharmaceutical production and analysis, Solvent

1.3 Details of the supplier of the safety data sheet

Company : 6Science LTD
Unit 2 Welby Grange Business Park
Welby Lane, Melton Mowbary
Leicestershire
LE14 3EF
UNITED KINGDOM

Telephone : +44 (0)115 7790196
E-mail address : info@6science.co.uk

1.4 Emergency telephone

Emergency Phone # : +44 (0)870 8200418 (CHEMTREC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567

Acute toxicity, (Category 4) H302: Harmful if swallowed.

Short-term (acute) aquatic hazard, (Category 1) H400: Very toxic to aquatic life.

Long-term (chronic) aquatic hazard, (Category 2) H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008 as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567

Pictogram



Signal Word

Warning

Hazard Statements

H302

Harmful if swallowed.

H410

Very toxic to aquatic life with long lasting effects.

Precautionary Statements

P264

Wash skin thoroughly after handling.

P270

Do not eat, drink or smoke when using this product.

P273

Avoid release to the environment.

P301 + P312

IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell.

P391

Collect spillage.

P501

Dispose of contents/ container to an approved waste disposal plant.

Supplemental Hazard Statements

none

Reduced Labeling (<= 125 ml)

Pictogram



Signal Word

Warning

Hazard Statements

none

Precautionary Statements

none

Supplemental Hazard Statements

none

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

Formula : C₁₄H₁₂O₂
Molecular weight : 212.24 g/mol

CAS-No. : 120-51-4
EC-No. : 204-402-9
Index-No. : 607-085-00-9

Component		Classification	Concentration
Benzyl benzoate			
CAS-No.	120-51-4	Acute Tox. 4; Aquatic Acute 1; Aquatic Chronic 2; H302, H400, H411 M-Factor - Aquatic Acute: 1	<= 100 %
EC-No.	204-402-9		
Index-No.	607-085-00-9		

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

Show this material safety data sheet to the doctor in attendance.

If inhaled

After inhalation: fresh air.

In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.

In case of eye contact

After eye contact: rinse out with plenty of water. Remove contact lenses.

If swallowed

After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water Foam Carbon dioxide (CO₂) Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

Carbon oxides

Combustible.

Vapors are heavier than air and may spread along floors.

Forms explosive mixtures with air on intense heating.

Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus.

5.4 Further information

Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.

For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Tightly closed.

Recommended storage temperature see product label.

Storage class

Storage class (TRGS 510): 10: Combustible liquids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Full contact

Material: butyl-rubber

Minimum layer thickness: 0.7 mm

Break through time: 480 min

Material tested: Butoject® (KCL 898)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.4 mm

Break through time: 30 min

Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)

Body Protection

protective clothing

Respiratory protection

Recommended Filter type: Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Control of environmental exposure

Do not let product enter drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- | | |
|---|----------------------------------|
| a) Physical state | liquid |
| b) Color | colorless |
| c) Odor | weakly aromatic |
| d) Melting point/freezing point | Melting point/ range: 18 - 20 °C |
| e) Initial boiling point and boiling range | 323 - 324 °C at 1,013.25 hPa |
| f) Flammability (solid, gas) | No data available |
| g) Upper/lower flammability or explosive limits | No data available |
| h) Flash point | 148 °C - closed cup |

i)	Autoignition temperature	480 °C
j)	Decomposition temperature	No data available
k)	pH	No data available
l)	Viscosity	Viscosity, kinematic: No data available Viscosity, dynamic: 10.9 mPa.s at 25 °C
m)	Water solubility	0.0153 g/l at 20 °C - slightly soluble
n)	Partition coefficient: n-octanol/water	log Pow: ca.3.97 at 25 °C - Bioaccumulation is not expected.
o)	Vapor pressure	1.33 hPa at 125 °C
p)	Density	1.12 g/cm ³ at 20 °C
	Relative density	No data available
q)	Relative vapor density	No data available
r)	Particle characteristics	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	none

9.2 Other safety information

Relative vapor density	7.31
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SECTION 10: Stability and reactivity

10.1 Reactivity

Forms explosive mixtures with air on intense heating.
A range from approx. 15 Kelvin below the flash point is to be rated as critical.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

Violent reactions possible with:
Strong oxidizing agents

10.4 Conditions to avoid

Strong heating.

10.5 Incompatible materials

various plastics, Light metals, metal alloys, Strong oxidizing agents

10.6 Hazardous decomposition products

In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rabbit - 1,680 mg/kg

Remarks: Behavioral: Convulsions or effect on seizure threshold.

Lungs, Thorax, or Respiration: Dyspnea.

(RTECS)

Symptoms: Nausea, Vomiting, Diarrhea

Acute toxicity estimate Oral - 1,680 mg/kg

(Calculation method)

Symptoms: Irritation symptoms in the respiratory tract.

LD50 Dermal - Rabbit - 4,000 mg/kg

Remarks: (RTECS)

Skin corrosion/irritation

Skin - Rabbit

Result: No skin irritation - 4 h

(OECD Test Guideline 404)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: No eye irritation

(OECD Test Guideline 405)

Respiratory or skin sensitization

Local lymph node assay (LLNA) - Mouse

Result: negative

(OECD Test Guideline 429)

Germ cell mutagenicity

Test Type: unscheduled DNA synthesis assay

Species: Rat

Cell type: Liver cells

Application Route: Oral

Result: negative

Remarks: (ECHA)

Carcinogenicity

No data available

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

Endocrine disrupting properties

Product:

Assessment

The substance/mixture does not contain components considered to have endocrine

disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Repeated dose toxicity - Rat - male and female - 4 Weeks - NOAEL (No observed adverse effect level) - 781 mg/kg

Cardiovascular effects., Muscle cramps/spasms., Ataxia.

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Systemic effects:

cardiovascular disorders
agitation, spasms
ataxia (impaired locomotor coordination)

Other dangerous properties can not be excluded.

Handle in accordance with good industrial hygiene and safety practice.

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish	semi-static test LC50 - Danio rerio (zebra fish) - 2.32 mg/l - 96 h (Directive 67/548/EEC, Annex V, C.1.)
Toxicity to daphnia and other aquatic invertebrates	static test EC50 - Daphnia magna (Water flea) - 3.09 mg/l - 48 h (OECD Test Guideline 202)
Toxicity to algae	static test ErC50 - Pseudokirchneriella subcapitata (green algae) - 0.475 mg/l - 72 h (OECD Test Guideline 201)
Toxicity to bacteria	static test EC50 - activated sludge - > 10,000 mg/l - 3 h (OECD Test Guideline 209)
Toxicity to daphnia and other aquatic invertebrates(Chronic toxicity)	semi-static test NOEC - Daphnia magna (Water flea) - 0.26 mg/l - 21 d (OECD Test Guideline 211)

12.2 Persistence and degradability

Biodegradability	aerobic - Exposure time 28 d Result: 94 % - Readily biodegradable. (Regulation (EC) No. 440/2008, Annex, C.4-D)
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12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at

levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself. Notice Directive on waste 2008/98/EC.

SECTION 14: Transport information

14.1 UN number

ADR/RID: 3082

IMDG: 3082

IATA: 3082

14.2 UN proper shipping name

ADR/RID: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Benzyl benzoate)

IMDG: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Benzyl benzoate)

IATA: Environmentally hazardous substance, liquid, n.o.s. (Benzyl benzoate)

14.3 Transport hazard class(es)

ADR/RID: 9

IMDG: 9

IATA: 9

14.4 Packaging group

ADR/RID: III

IMDG: III

IATA: III

14.5 Environmental hazards

ADR/RID: yes

IMDG Marine pollutant: yes

IATA: yes

14.6 Special precautions for user

Tunnel restriction code : (-)

Further information

EHS-Mark required (ADR 2.2.9.1.10, IMDG code 2.10.3) for single packagings and combination packagings containing inner packagings with Dangerous Goods > 5L for liquids or > 5kg for solids.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

National legislation

Seveso III: Directive 2012/18/EU of the E1 ENVIRONMENTAL HAZARDS
European Parliament and of the Council
on the control of major-accident hazards
involving dangerous substances.

Other regulations

Observe work restrictions regarding maternity protection in accordance to Dir 92/85/EEC or stricter national regulations where applicable.

Take note of Dir 94/33/EC on the protection of young people at work.

15.2 Chemical Safety Assessment

For this product a chemical safety assessment was not carried out

SECTION 16: Other information

Full text of H-Statements

H302	Harmful if swallowed.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. 6Science LTD shall not be held liable for any damage resulting from handling or from contact with the above product.